

Moisture Soak Requirements at SCL

Level	Floor Life Time	Floor Life Condition	Standard Soak Time	Standard Soak Condition
1	Unlimited	≤30 C/85% RH	168 hours	85C/85% RH
2	1 year	≤30 C/60% RH	168 hours	85C/85% RH
2A	4 weeks	≤30 C/60% RH	696 hours	30C/60% RH
3	168 hours	≤30 C/60% RH	192 hours	30C/60% RH
4	72 hours	≤30 C/60% RH	96 hours	30C/60% RH
5	48 hours	≤30 C/60% RH	72 hours	30C/60% RH
5A	24 hours	≤30 C/60% RH	48 hours	30C/60% RH
6	Time On Label (TOL)	≤30 C/60% RH	TOL	30C/60% RH

Note: An accelerated equivalent moisture soak may be used, but with CAUTION, as noted in the IPC/JEDC J-STD-202 Standard.